

# Work Order ID 138467

**\*138467\***

Page 1

Wednesday, October 28, 2015 8:12:13 AM

Item ID: D2372 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Quick Release  
Start Date: 10/28/2015 Start Qty: 6.00 **\*6\*** Cust Item ID:  
Required Date: 10/28/2015 Req'd Qty: 6.00 **\*6\*** Customer:  
Reference:

Approvals: Process Plan: MCS Date: OCT 28 2015 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_  
Run Start **\*NR1\***  
Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                      | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|-----------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| <b>Draw Nbr</b>                | <b>Revision Nbr</b>                           |                      |         |        |              |               |               |                  |                |
| D2372                          | B ✓                                           |                      |         |        |              |               |               |                  |                |
| 100                            | Pick Kit                                      | 0.00                 |         |        |              |               |               |                  |                |
| <b>*100*</b>                   | PURCHASING                                    |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                          | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      |                                               |                      |         |        |              |               |               |                  |                |
| 110                            |                                               | 0.00                 |         |        |              |               |               |                  |                |
| <b>*110*</b>                   |                                               |                      |         |        |              |               |               |                  |                |
| Small Fab                      | Memo                                          | 0.00                 |         |        |              |               |               |                  |                |
| Small Fab                      | ASSEMBLE AS PER DWG                           |                      |         |        |              |               |               |                  |                |
| 120                            | QC5- Inspect part completeness to step on W/O | 0.00                 |         |        |              |               |               |                  |                |
| <b>*120*</b>                   |                                               |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                          | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                               |                      |         |        |              |               |               |                  |                |

DAS  
30  
9-89

6

OCT 28 2015

DAS  
38  
9-89

6

OCT 28 2015

Work Order ID 138467

\*138467\*

Page 2

Wednesday, October 28, 2015 8:12:13 AM

Item ID: D2372 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Quick Release  
 Start Date: 10/28/2015 Start Qty: 6.00 \*6\* Cust Item ID:  
 Required Date: 10/28/2015 Req'd Qty: 6.00 \*6\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description                    | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | Identify as per dwg & Stock Location: _____ | 0.00                 |         |        |              |               |               |                  |                |
| *130*                          |                                             |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                        | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | LOCATION : GA                               |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release | 0.00                 |         |        |              |               |               |                  |                |
| *140*                          |                                             |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                        | 0.01                 |         |        |              |               |               |                  |                |
| Quality Control                |                                             |                      |         |        |              |               |               |                  |                |

20151028

# Picklist Print

Wednesday, October 28, 2015 8:12:16 AM

Page 1

Work Order ID: 138467

\*138467\*

Parent Item: D2372

\*D2372\*

Parent Item Name: Quick Release

Start Date: 10/28/2015

Required Date: 10/28/2015

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP: C03.06.06Reformat; Updated Step 2KJ/RF  
12.02.07 AS PER REV.B DD verf:JLM

IPP REV:B

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

|         |  |              |    |  |  |     |      |        |   |   |  |  |  |
|---------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|
| D2372-1 |  | Manufactured | No |  |  | 100 | Each | 6.0000 | 1 | 6 |  |  |  |
|---------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|

\*D2372-1\*

Cam Lever

\*\*DAS  
30  
9-89

OCT 28 2015

Location

Loc Qty

Loc Code

GA

6

138059

6

|         |  |              |    |  |  |     |      |         |   |   |  |  |  |
|---------|--|--------------|----|--|--|-----|------|---------|---|---|--|--|--|
| D3015-1 |  | Manufactured | No |  |  | 100 | Each | 37.0000 | 1 | 6 |  |  |  |
|---------|--|--------------|----|--|--|-----|------|---------|---|---|--|--|--|

\*D3015-1\*

Lock Nut

\*\*

Location

Loc Qty

Loc Code

ST015

37

134951

37

|               |  |           |    |  |  |     |      |           |   |   |  |  |  |
|---------------|--|-----------|----|--|--|-----|------|-----------|---|---|--|--|--|
| NAS1149F0463P |  | Purchased | No |  |  | 100 | Each | 1,152.000 | 1 | 6 |  |  |  |
|---------------|--|-----------|----|--|--|-----|------|-----------|---|---|--|--|--|

\*NAS1149F0463P\*

Washer

\*\*

Location

Loc Qty

Loc Code

ST260a

973

m127832

973

st268

179

m127832

163

m130388

16

OCT 28 2015